Low-cost Construction for High-energy Savings



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Objectives:

- Control air & moisture in high-performance, low-cost construction
- 2. Basics at design stage of house
- Material options (insulation, windows, mechanicals, etc.) for high-performing homes
- 4. Improve basics & modified techniques before hightech solutions
- 5. ENERGY STAR for Homes process & checklists
- 6. Performance measures in diagnostic testing
- 7. Assess energy use in completed homes

What does it take to build an energy-efficient home?

1 Labor

- Standard methods, OVE, new best practices.
- Devil in the details

2) Materials

- Energy-efficient
- Durable
 - Wet/dry?
 - Over time
 - Maintaining Durability

Materials

Durability

Heat Moisture **Fiberglass**

OSB

Wood

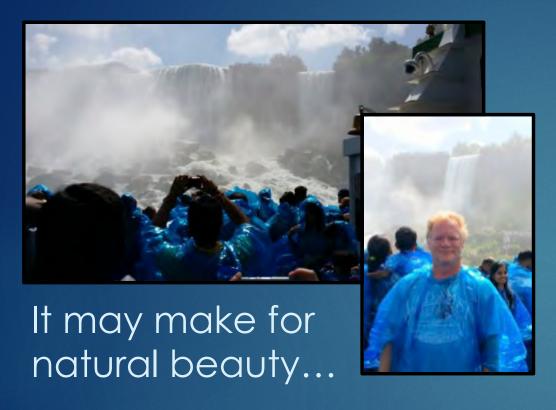
Concrete

Polystyrene

Sheetrock

Time

The climate throws a lot at us...



Are we building ships?





...but in our homes it conspires to undo our work!

Control air & moisture in highperformance, low-cost construction

- Top cause of heat and moisture movement is <u>air</u> flow
- Preventing heat and moisture flow through the foundation system
- Preventing heat and air flow through the building envelope.
- Follow up after sheetrock installation, attic and walls
- Sealing doors and window openings.
- Air-tight framing methods
- Framing to foundation transition
- Air-sealing the attic

Control in the wall assembly

Outside

Heat

Summer

Moisture

Wall Assembly

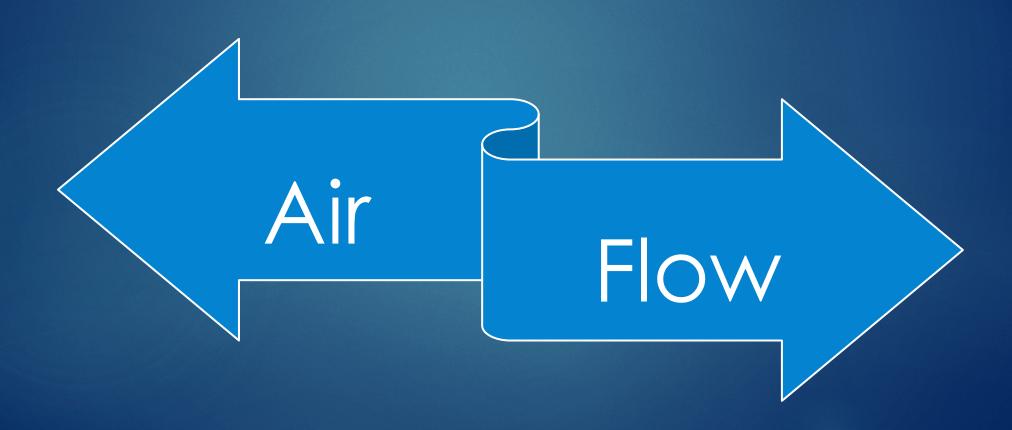
Inside

Heat

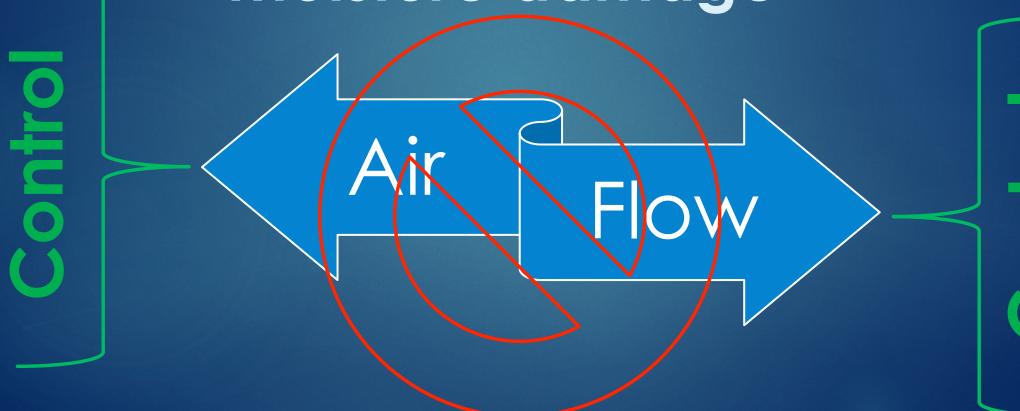
Winter

Moisture

#1 Means of heat & moisture transfer in wall assemblies is:







From constructioninstruction.com

- "The reality: Many walls have too little insulation and too many leaks. This means that warm moist air can get in, find a cool surface, and condense. Result: The wall gets wet, mold and mildew begin to grow."
- "Moisture can be carried by the flow of air into or out of the home through holes and cracks in the building envelope. This airflow is caused by a variety of forces including stack effect, the wind, and mechanical systems."
- "By building a tight envelope and controlling mechanical pressures, we can reduce moisture flow through a building."

Preventing heat, moisture & air flow through the building envelope

- Start with "air-tight framing"
 - Testing at insulation stage (we found biggest leaks due to framing)
- WRB barrier, taped top, bottom, edges
 - Stopping wind pressure from producing air infiltration
- Interior barrier methods
 - Poly/air-tight drywall, "smart vapor retarders" (vapor retarders whose vapor permeability changes based on the humidity conditions)
- Connecting the interior and exterior barriers
 - Sealed to framing for complete air block
- Under slab control of moisture & radon
 - Poly film, polystyrene board

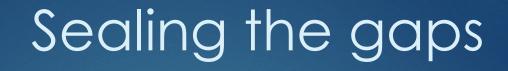
Start with air-tight framing



Caulking the framing



Rim joist areas These areas need sealing



Penetrations such as electrical boxes



WRB barrier, taped top, bottom, edges, window & door openings



Follow up after sheetrock installation, attic & walls, etc.



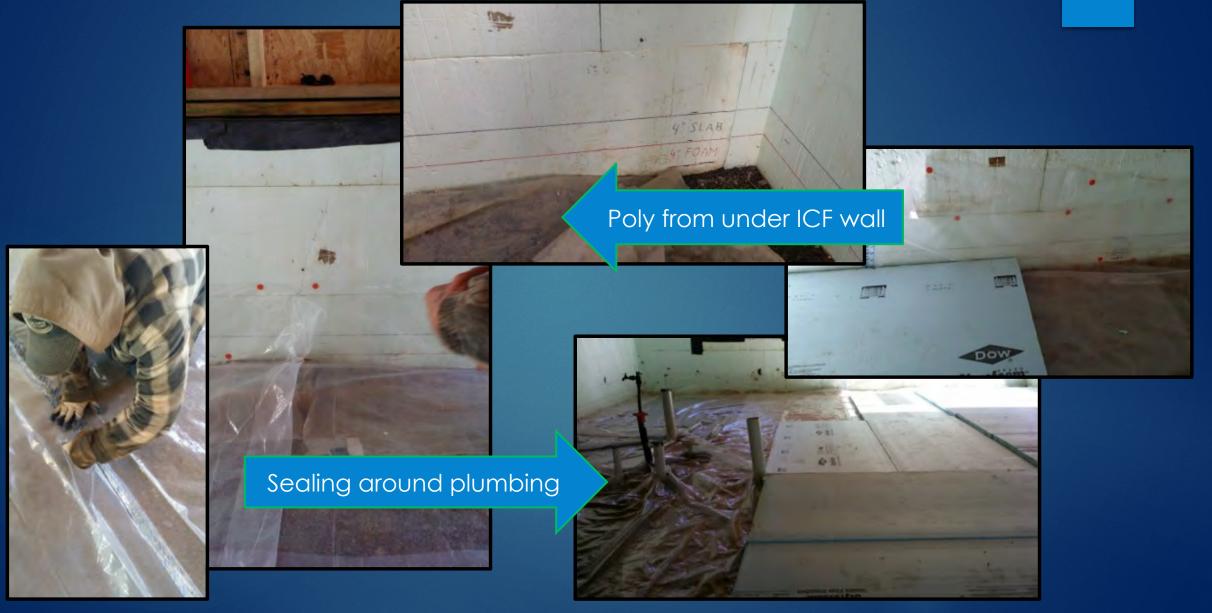


Preventing heat & moisture flow through the foundation system

- Build foundation like a boat hull underwater
- Capillary break between footing & foundation wall (radon control)
- Connecting the capillary break to under slab radon control
- Insulating under the slab (new energy code)
- Use of ICF
- Capping the foundation top with waterproof membrane
- Connection between foundation and framing



Under Slab Poly & Foam Board



Connection between foundation wall & framing





Connection between foundation wall & framing

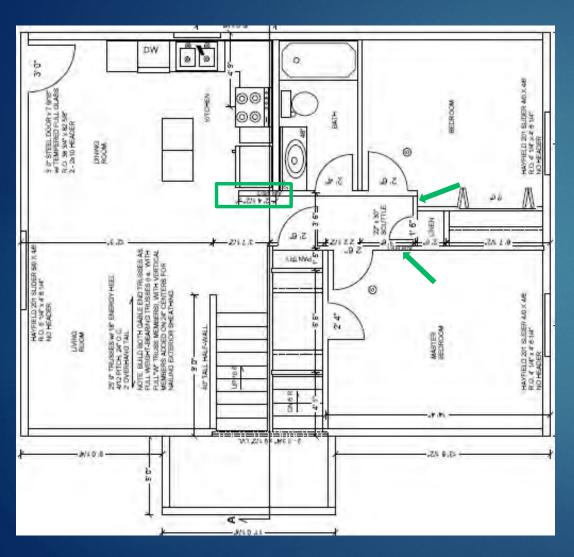


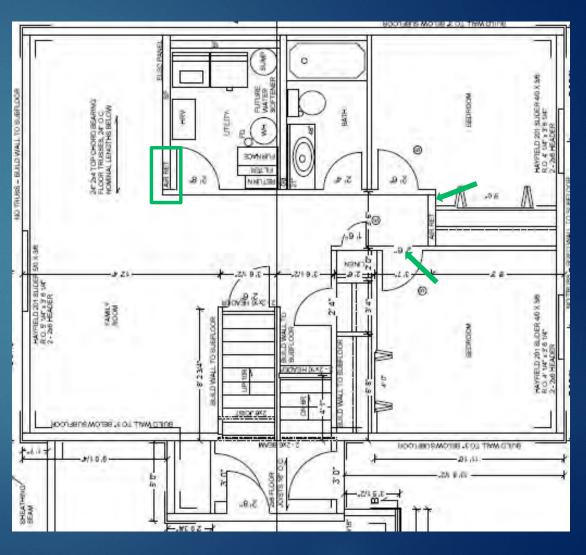


Basics at design stage of house

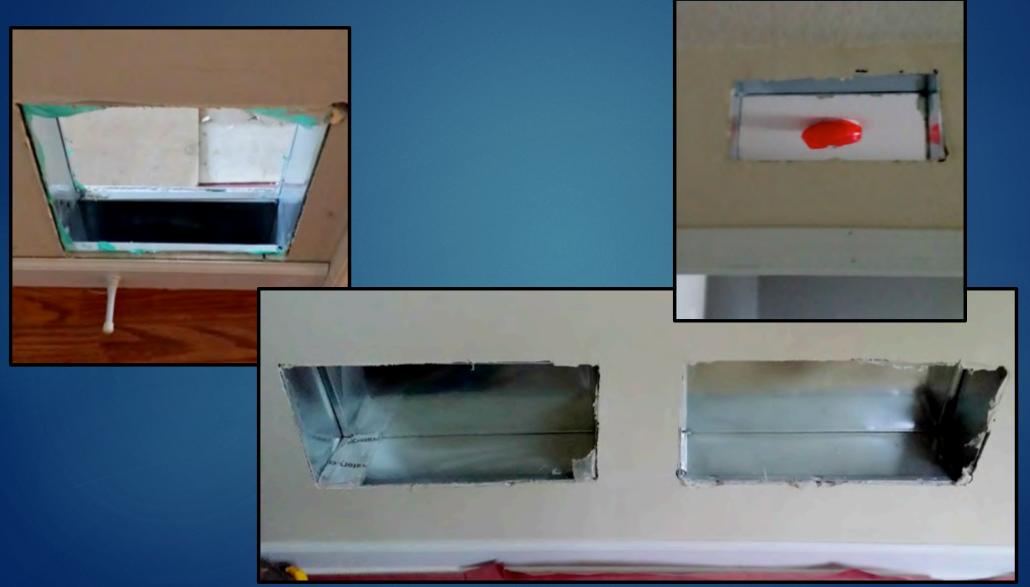
- Planning for minimal ductwork
 - Keeping ducts inside the thermal envelope
 - Pass-through instead of ducted returns when possible to minimize ducts
- Simplified design of home
- OVE framing
 - Line up floor trusses, wall studs, roof trusses (24: o.c.)
 - Reduce thermal transfer

Central Returns w/pass throughs





Pass-throughs, returns



Material options (insulation, windows, mechanicals, etc.) for high-performing homes

- Polystyrene board
- Fiberglas batts
- New energy code/no interior vapor barrier required?
- Foam fill around windows
- Inexpensive caulk & air-tight framing
- WRB, tape and sealing the entire envelope
- All sealed ducting
- Triple-glazed window costs

Polystyrene + Fiberglass

TABLE N1102.1.1 (R402.1.1) INSULATION AND FENESTRATION REQUIREMENTS BY COMPONENT®

CLIMATE	FENESTRATION U-FACTOR®	SKYLIGHT ^b U-FACTOR	GLAZED FENESTRATION SHGC ^{0,0}	CEILING R-VALUE	WOOD FRAME WALL R-VALUE	MASS WALL R-VALUE	FLOOR R-VALUE	BASEMENT® WALL #-VALUE	SLAB ^d R-VALUE & DEPTH	CRAWL SPACE® WALL R-VALUE
1	NR	0.75	0.25	30	13	3/4	13	0	0	0
2	0.40	0.65	0.25	38	13	4/6	13	0	0	0
3	0.35	0.55	0.25	38	20 or 13 + 5 ^h	8/13	19	5/13 ^f	0	5/13
4 except Marine	0.35	0.55	0.40	49	20 or 13 + 5 ^h	8/13	19	10 /13	10, 2 ft	10/13
5 and Marine 4	0.32	0.55	NR	49	20 or 13 + 5 ^h	13/17	30%	15/19	10, 2 ft	15/19
6	0.32	0.55	NR	49	20 + 5 or 13 + 10 ^h	15/20	30°	15/19	10, 4 ft	15/19
7 and 8	0.32	0.55	NR	49	20 + 5 or 13 + 10 ^h	19/21	38g	15/19	10, 4 ft	15/19

Improve basics & modified techniques before high-tech solutions

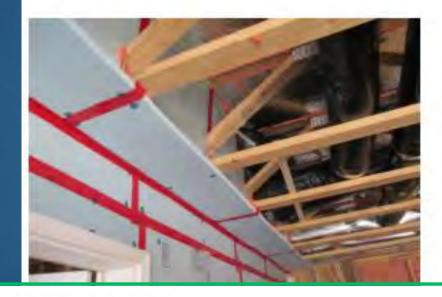
- Details, details, details. The Devil is in there!
 - Focus on the details to achieve maximum performance of materials through best practices
- OVE framing practices
 - Two-stud corners, ladder pocket, alignment of components
- Pre-poly and poly connection to WRB
- Complexity and cost of generating power—lower use first.
- PV is a rapidly changing industry and current equipment will continue to drop in cost and go up in efficiency (a changing variable)

Ducts/plumbing in unconditioned

space

Floor over garage blocking

In floors over garages, air from unconditioned spaces can easily pass into the floor assembly if solid blocking (rim joist) is left out or inadequately sealed. This degrades insulation performance, leads to uneven floor temperatures, and decreases occupant comfort and safety. Enclose all cavities by installing and sealing solid blocking around the entire perimeter at the rim joist location.







Exceptional Building Practices

The following items are demonstrative of exceptional construction practices and details. Not only have you exceeded standard building practices, it has been done so in an exceptional manner.

Figure 8.2

ENERGY STAR for Homes process & checklists

- Checklists:
 - Thermal Enclosure System Rater Checklist
 - HVAC System Quality Installation Contractor Checklist
 - HVAC System Quality Installation Rater Checklist
 - Water Management System Builder Cheklist
- Hiring a qualified HVAC contractor
 - Must

Checklists



- Thermal Enclosure
- ▶ HVAC Contractor
- ▶ HVAC Rater
- Water Management

Performance measures in diagnostic testing

- Energy rater three stages of evaluation.
 - ➤ Site Visit 1 (SV1) Completion of framing
 - SV2 after HVAC, Plumbing, Electrical & insulation & poly VB
- Blower door and duct leakage testing numbers SV3.
 - Duct leakage testing a t SV2

Site Visit

Voids/gaps/compressions in fiberglass

Insulation performance is reduced by misalignment, voids, gaps and compressions and leads to building durability issues, uneven interior surface temperatures, occupant discomfort, and high utility costs. Completely fill cavities without voids, gaps, and compressions with the insulation in full contact with the vapor barrier.





Figure 1.2



Opportunities for Quality Improvement

Items and pictures listed in this section do not require corrective action. These items are opportunities for additional improvement.



Figure 1.3



Figure 1.4

Site Visit

Voids/gaps/compressions in fiberglass

Insulation performance is reduced by misalignment, voids, gaps and compressions and leads to building durability issues, uneven interior surface temperatures, occupant discomfort, and high utility costs. Completely fill cavities without voids, gaps, and compressions with the insulation in full contact with the vapor barrier.





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Exceptional Building Practices

The following items are demonstrative of exceptional construction practices and details. Not only have you exceeded standard building practices, it has been done so in an exceptional manner.



Figure 1.3

Site Visit



Exceptional Building Practices

The following items are demonstrative of exceptional construction practices and details. Not only have you exceeded standard building practices, it has been done so in an exceptional manner.



Figure 5.1



Figure 5.2



Figure 5.6



Figure 5.3



Figure 5.4



Figure 5.5

Duct Leakage Test... Missed it!

Main Level SF - 940.4 Lower Level SF - 940.4

Total SF = 1,880.8

1,880.8 SF / 100 = 18.808

 $18.808 \times 8 \text{ CFM} 25 = 150.464$

Your allowable total duct leakage is **150.464**. Your test results were **151....this does not meet the requirements**.

HVAC System

- NO un-ducted cavity returns
- Seal ALL seams
- Seal cabinet
- Seal boots to subfloor/wall/ceiling
- Credentialed through ACCA OR Advanced Energy



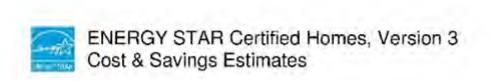
Performance Measures & Testing

- ▶ Blower door: ≤ 4 ACH50
 - Air changers/hour @ induced pressure of -50
 Pascals
 - Meant to simulate a "stiff wind" perhaps 15 -20 mph
- Ducts total: ≤ 8 CFM / 100 SF finished
 - Total of all ductwork
- Ducts outside: ≤ 4 CFM / 100 SF finished.
 - Total leakage in ductwork in unconditioned space
- Just Right & Airtight, Joe Lstiburek
 BuildingScience.com



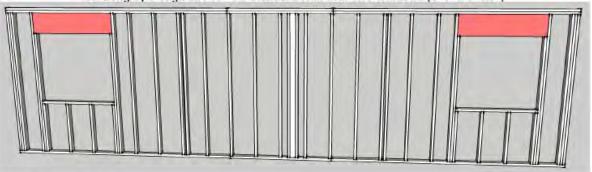


OVE Framing Practices



To estimate the impact on framing fraction from these details, a 30'x8' wall was modeled with and without these details. The wall below was modeled without these features and has a framing fraction of 23%.

30' Long by 8' High 2x4 16" OC Standard Wall with Two Windows (4'-1" x 3'-8.5")



Top & Bottom Plates:	3 *30' * 1.5"	= 11.3 sqft
King Studs:	23 * 7'-7.5" * 1.5"	= 21.9 sqft
Int. / Ext. Wall Intersection:	7'-7.5" * 3.5"	= 2.2 sqft
Exterior Wall Corner:	4 * 7'-7.5" * 1.5"	= 3.8 sqft
Window Header:	2 * 4'-4" * 11.5"	= 8.3 sqft
Jacks / Trimmers:	4 * 6'-8" * 1.5"	= 6.0 sqft
Window Sills:	2 * 4'-1" * 1.5"	= 1.0 sqft
Cripples:	8 * 2'-8.5" * 1.5"	= 2.7 sqft
Total Wood Area		= 54.6 sqft
Total Wall Area		= 240 saft

= 54.6 / 240

Framing Fraction

The wall below was modeled with these features and has a framing fraction of 18%.

30' Long by 8' High 2x4 16" OC ENERGY STAR Wall with Two Windows (4'-1" x 3'-8.5")



Top &	Bottom Plates:	3 *30' * 1.5"	= 11.3 sqft
King S	tuds:	19 * 7'-7.5" * 1.5"	= 18.1 sqft
Int. / E	xt. Wall Intersection:	(Insulated Ladder Wall)	= 0 sqft
Exterio	or Wall Corner:	(Insulated 3-Stud Corner)	= 0 sqft
Windo	w Header:	2 * 4'-4" * 11.5"	= 8.3 sqft
Jacks	/ Trimmers:	4 * 3'-10" * 1.5"	= 1.9 sqft
Windo	w Sills:	2 * 4'-4" * 1.5"	= 1.1 sqft
Cripple	es:	10 * 2'-8.5" * 1.5"	= 3.4 sqft
Total V	Vood Area		= 44.1 sqft
Total V	Vall Area		= 240 sqft
Framir	g Fraction	= 44.1 / 240	= 18%

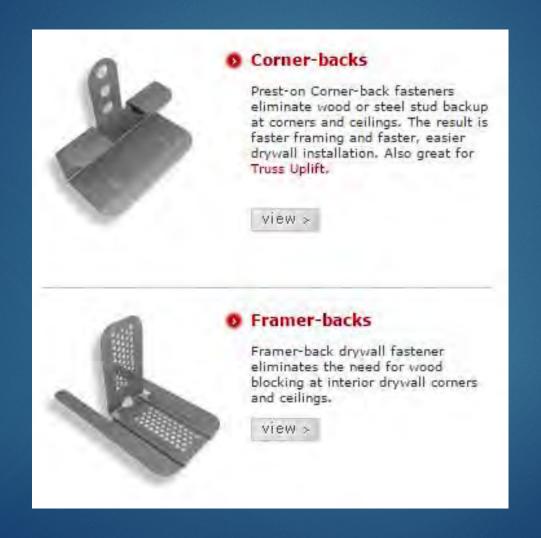
Advanced Framing: An Examination of its Practical Use in Residential Construction



"Based on the case study, some OVE techniques were practical to implement (when visibly marked on the construction plans) and had noticeable material savings, thermal benefits, and positively affected the quality of framing. Other practices were found to be problematic, either from a technical or logistical standpoint, or had minimal energy or lumber saving benefits (considering that exterior foam sheathing was employed on the home)."

"On a first-time home, these added "soft costs" associated with the implementation of even the most basic OVE practices are likely to offset any savings accrued from reduced lumber use. Furthermore, the energy efficiency gains associated with using continuous exterior insulating sheathing overshadow the efficiency gains from employing OVE framing techniques."

Reducing backing requirements



Assess energy use in completed homes

- Energy rater
- Blower door test and understanding the results.
- Duct leakage test and understanding the results and why it's important



Final Testing and Completion Report (SV3)

Building Code MN Code #43254 File Number Site Walk Date 2014-12-22





Home 801 3rd St SE

Kasson, MN 55944

Builder Habitat for Humanity -Rochester Area

1530 Greenview Drive SW

Model Production

Type: Single-family detached

Size: 1881 ft2

Suite 107 Rochester, MN 55902

66.27%



Beats 2006 IECC standard by

TBC Failures need correcting

Issues could use improvement

Exceptional building practices identified

Inst	lation Features		Blower I	Door Test Res	ults
Worst Insulation Grade		III/NR	Tested CFM50		477
Rim		Grade: I	CFM50 / ft ² surface are a		0.11
Ceiling Flat	R	- 50.0 (Grade I)	CFM50 / ft ² floor area	0.25	
Vaulted Celling		n/a	ACH50		1.72
Above Grade Walls	R	- 24.0 (Grade I)	Lancas V.	and an analysis	and the same of th
Foundation Walls	R	-23.0 (Grade I)	Ventilation	n Flow Test Re	sults
Pramed Floors		n/a	Target Flow (CFM)		Unknown
Slab	R = 23.0 Edge, 23.0		Actual Flow (CFM)	100	
300		III/NR)	Rated Flow (CFM)		0.0
Duct	00 4 000	Uninsulate d	Duct Leakage to Outsid	e	122
Window	U = 0.270	SHGC = 0.290			
	Heat	Cooling	Hot Water	Ventilation	Thermostat
Efficiency	96.5 (AFUE)	(SEER)	0.67		
Brand / Make	Carrier	Not installed	Rheem	Venmar	Pro1
Model	59 TP5A040 E141110	NA	PROG40-40N RH67 PV	Venmar	Pro1
Size	39.0 BTU	BTU	40 Gal		



Final Testing and Completion Report (SV3)

Building Code MN Code File Number #4670 Site Walk Date 2011-11-04





Home 2011 Petersen Dr NW Stewartville, MN 55976 Builder Habitat for Humanity -Rochester Area 1530 Greenview Drive SW Suite 107

Rochester, MN 55902

Type: Single-family detached

Model

Custom

Size: 1758 ft2

YES Meets ENERGYSTAR Requirements AC Sizing Duct Leakage Thermal Bypass Checklist (TBC) On File Does not meet Pass 57 **HERS Index** 60 70 80 90 American Standard Building (100) RESNET Ratings provide a relative energy use index called the HERS index, which represents the hone's energy usage as a percentage of the energy usage of the "American Standard Building." Beats 2004 IECC standard by 62,34%

TBC Falures need correcting Issues could use improvement

Exceptional building practices identified

Insu	lation Features			Blower I	Door Test Resu	lts		
Worst beulation Grade		m/NR	Tested CFM50 CFM50/ft ² surface area			742 0.20		
Rim		Grade: III/NR	1000	And the second second				
Ceiling Flat	R = 44.0 (0	Grade III / NR)	CFM	0/ft ² floor area		0.42		
Vaulted Ceiling	1000	n/a	ACH	50		3.03		
Above Grade Walls	Re:	24.0 (Grade D						
Foundation Walls		22.0 (Grade D	Ventilation Flow Test Results					
Framed Floors		n/e		Target Flow (CFM)				
	R = 22.0 Edge. 22.0	dge, 22.0 Under (Grade		Actual Flow (CFM)		0		
Slab		III/NR)	Rated	Flow (CFM)		153.0		
Duct		Uninsulated	Duct	Leakage to Outside		1		
Window	U = 0.310, 5	HGC = 0.330						
	Heat	Coolin	g	Hot Water	Ventilation	Thermostat		
Efficiency	95.0 (AFUE)	13.0 (SEE	R)					
Brand / Make	Trane	Trans		AO Smith	RenewAire	Honeywell		
Model	TUH18060A9361AA	4TTB3018D10	AADD	GPVH 40 100	Benew Aire	Honeywell		
Size	57.0 BTU	18.0 BT	U	40 Gal				
Serial Number	11234KNN7G			1114A025442				

page 1 of 1 Houserster Home ID \$4679 XRG Concepts I Site Walk Date: 2811-41-04

Fuel Summary for Kasson House

Fuel Summary

Property 801 3rd St SE Kasson, MN 55944

Weather:Rochester, MN 14-XRG-192-09 14-XRG-192-09 801 3rd St SE Kasson MN 55944 REM Fnl 010915.blg Organization XRG Concepts, LLC 507-258-6500 Brandon Vagt

Builder Habitat for Humanity - Roch HERS Confirmed 12/22/2014 Rating No:14-XRG-192-09 Rater ID:8188958

Annual Energy Cost	\$/yr
Natural gas	399
Electric	551
Annual End-Use Cost	\$/yr
Heating	236
Cooling	0
Water Heating	177
Lights & Appliances	538
Photovoltaics	-0
Service Charge	222
Total	1173
Annual End-Use Consumption	
Heating (Therms)	267
Heating (kWh)	166

The state of the s	
Heating (Therms)	267
Heating (kWh)	166
Water Heating (Therms)	211
Lights & Appliances (kWh)	6230
Total (Therms)	478
Total (kWh)	6396
Annual Energy Demands	kW
Allituat Ellergy Dellialius	15.11

Annual Energy Demands	KY
Heating	0.
Cooling	0.
Water Heating (Winter Peak)	0.
Water Heating (Summer Peak)	0.
Lights & Appliances (Winter Peak)	0.
Lights & Appliances (Summer Peak)	1.
Total Winter Peak	0.
Total Summer Peak	1.

Utility Rates

 Electricity
 City of Kasson 2014**

 Natural Gas
 MERC 2014 10/21/14**

This information does not constitute any warranty of energy cost or savings.

© 1985-2014 Architectural Energy Corporation, Boulder, Colorado.

Utility use in RAHH Homes

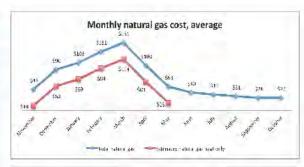
Prepared by Habitat for Humanity of Minnesota

February 2, 2015

Utility Data Report ROCHESTER AREA HABITAT FOR HUMANITY, 2013-2014

Utility use summary

Total annual natural gas* cost:	\$839
Highest annual ng cost:	\$1196
Lowest annual ng cost:	\$637
Average per winter month:	\$105
Average per summer month:	\$40



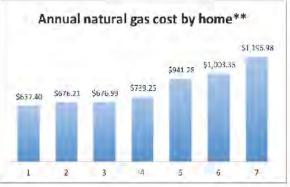
How to use this report

Monthly utility cost - this data can be helpful for future Habitat for Humanity homeowners in planning for anticipated monthly expenses.

Annual cost by home - this data can be used to help gauge the performance of the methods and materials used to build different homes. But use with caution - it's as much about behavior as construction!

Annual energy use per person - this data can be practical in looking at differences in household energy use patterns regardless of family size or utility rates. It is measured in MBTUs - meaning million British Thermal Units, which is a standard energy measurement.

Digging deeper... While all homes in your sample set are similar in size and climate location, further analysis can be done upon request to account for square footage or regional temperature differences. For more information, contact Molly Berg, Sustainable Building Program Manager, Habitat for Humanity of Minnesota, at molly@hfhmn.org.





^{*}Only natural gas data available for these homes. Totals do NOT include electric utility use and costs. See page 2 for electric cost estimate.

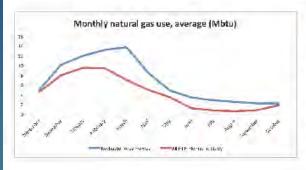
^{* &}quot;Addresses removed for privacy, available to affiliate upon request.

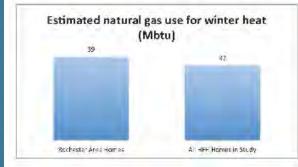
Utility use in RAHH Homes

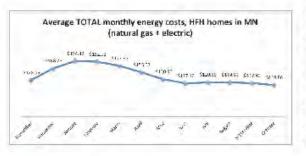
Prepared by Habitat for Humanity of Minnesota

February 2, 2015

ROCHESTER AREA HABITAT FOR HUMANITY, 2013-2014







Utility use comparison

Average annual natural gas cost in MN

HFH homes: \$567

Rochester: \$272 more

Average annual natural gas use in MN HFH

52 Mbtu

Rochester: 28 Mbtu more

Average annual utility cost in MN HFH homes with electric & gas: \$1,285

Rochester: Not available

Results

homes:

The Rochester Area homes spend more money on natural gas fuel than the average HFH home in Minnesota. Rochester Area homes use about 28 Mbtu more in natural gas than the average HFH home in Minnesota; this is the equivalent of 2-3 winter months' worth of natural gas fuel.

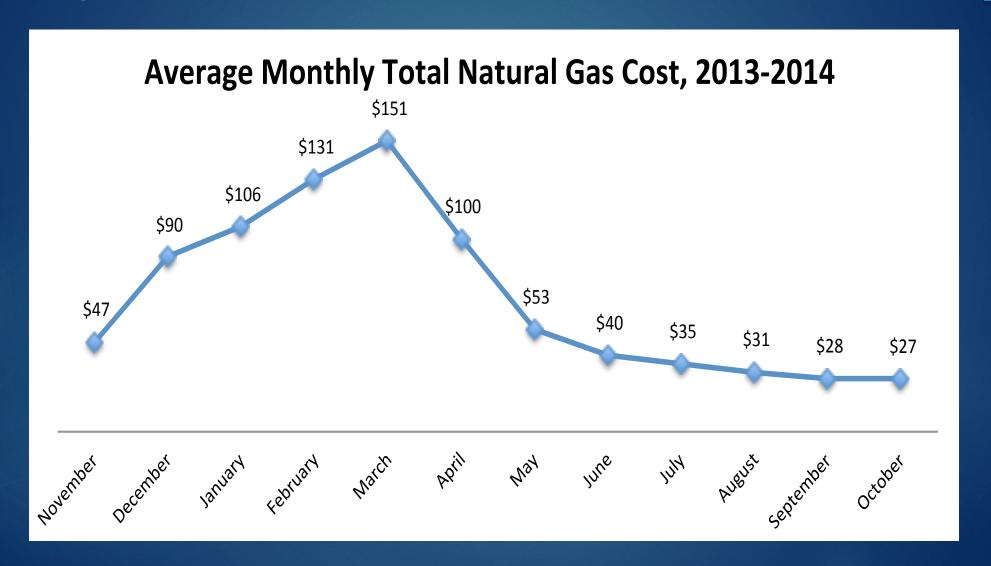
This may be due, in part, to the use of natural gas for water heating and cooking. Analysis indicates nearly identical natural gas use estimates for winter heat when comparing Rochester Area homes to all HFH homes in the study.

Most Rochester Area homes are supplied by Rochester Public Utilities, which charges a data fee not supported by this study. The final graph on the left represents the average TOTAL (electric & gas) monthly energy costs of HFH homes in Minnesota.

Methodology

All data reflects November, 2013 - October, 2014. Data is obtained for homes with signed data release forms. Winter data range (Nov-Mar) is determined based on available comparison data from Centerpoint Energy. Winter heat estimate - when used - is determined by subtracting the heat fuel cost May-Sept from the heat fuel cost Nov-Mar. For more information, contact Molly Berg, Sustainable Building Program Manager, at mab/98/fiftmn.org.

Utility Use Assessments

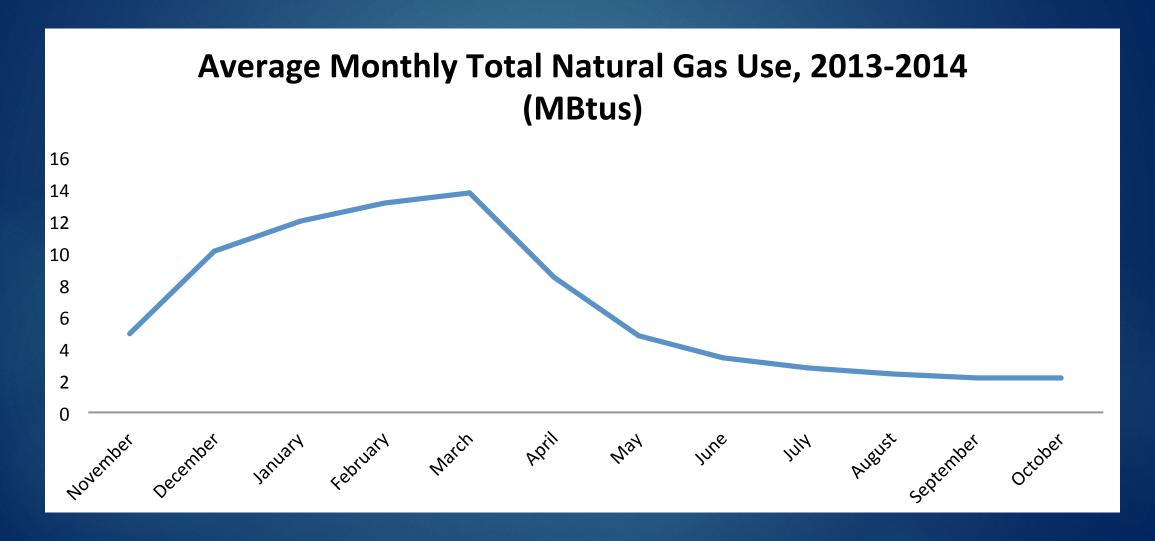


Utility Use Assessments

Average Monthly Winter Heat Cost - Rochester



Utility Use Assessments



Is Energy Star 3 Worth the Cost?

Exhibit 3: ENERGY STAR v3 Certified Home vs 2009 IECC Home, Illustrative Cost & Savings Summary

				2009 IECC	ENERGY STAR Version 3							
#	cz	Location	Found.	HVAC Equipment Type	Annual Purchased Energy Costs	Annual Purchased Energy Costs	Ann Purch Ene Savi	ased rgy	Total Upgrade Cost	Monthly Purchased Energy Savings	Monthly Mortgage Upgrade Cost	Net Cash Flow
1	4	Miami, FL	Slab	Elec. Air-Source HP	\$1,911	\$1,589	\$322	17%	\$2,187	\$27	\$12	\$15
2	1	Miami, FL	Slab	Gas Furance / Elec. AC	\$1,749	\$1,428	\$321	18%	\$2,124	\$27	\$11	\$15
3	2	Tampa, FL	Slab	Elec. Air-Source HP	\$1,923	\$1,615	\$308	16%	\$2,187	\$26	\$12	\$14
4	5	Tampa, FL	Slab	Gas Furance / Elec. AC	\$1,750	\$1,435	\$315	18%	\$2,124	\$26	\$11	\$15
5	3	Fort Worth, TX	Slab	Elec. Air-Source HP	\$2,326	\$1,780	\$546	23%	\$2,421	\$45	\$13	\$32
6	3	Fort Worth, TX	Slab	Gas Furance / Elec. AC	\$1,998	\$1,622	\$376	19%	\$2,358	\$31	\$13	\$19
7	4	St. Louis, MO	Bsmt.	Elec. Air-Source HP	\$2,868	\$2,294	\$574	20%	\$2,176	\$48	\$12	\$36
8	4	St. Louis, MO	Bsmt.	Gas Furance / Elec. AC	\$2,129	\$1,762	\$366	17%	\$2,145	\$31	\$12	\$19
9	5	Indianapolis , IN	Bsmt.	Elec. Air-Source HP	\$2,917	\$2,197	\$720	25%	\$2,571	\$60	514	\$46
10	5	Indianapolis , IN	Bsmt.	Gas Furance / Elec. AC	\$2,089	51,674	\$415	20%	\$2,350	\$35	\$13	\$22
11	5	Burlington, VT	Bsmt.	Elec. Air-Source HP	\$3,803	\$2,686	\$1,117	29%	\$2,667	\$93	\$14	\$79
12	6	Burlington, VT	Bsmt,	Gas Furance / Elec. AC	\$2,399	\$1,852	\$547	23%	\$2,350	\$46	\$13	\$33
13	7	Duluth, MN	Bsmt.	Gas Furance / Elec. AC	\$2,696	\$2,023	\$573	25%	\$2,350	\$56	\$13	\$43

Special thanks to Molly Berg, Sustainable Building Program Manager at Habitat for Humanity of Minnesota

Contributions:

Cost analysis, assistance with Energy Rating, filling out the forms, etc.



Molly Berg

In accordance with the Department of Labor and Industry's statute 326.0981, Subd. 11,

"This educational offering is recognized by the Minnesota Department of Labor and Industry as satisfying 1.5 hours of credit toward Building Officials and Residential Contractors continuing education requirements."

For additional continuing education approvals, please see your credit tracking card.

Links:

OVE:

http://www.toolbase.org/Building-Systems/Whole-House-Systems/advance-framing-techniques

Building Science: http://www.buildingscience.com/index_html

Construction Instruction: http://www.constructioninstruction.com/

Time-permitting: Exterior foam board/ new energy code.

Incorporating Thick Layers of Exterior Rigid Insulation on Walls

J. Lstiburek, P. Baker

November 2014

Incorporating Thick Layers of Exterior Rigid Insulation on Walls

"Wall assemblies are one portion of the building that provide a separation between the inside environment and the outside environment. This separation is often referred to as a building enclosure or a building envelope. For wall assemblies, control of rainwater, airflow, water vapor flow, and heat flow are key factors to providing a durable enclosure. The control of these elements can be separated into four principle control layers. They are presented in order of importance:

- ► A water control layer
- ► An air control layer
- ▶ A vapor control layer
- ► A thermal control layer

The best place for the control layers is to locate them on the outside of the structure in order to protect the structure."

Incorporating Thick Layers of Exterior Rigid Insulation on Walls

- "There are three principle control approaches to dealing with water in the vapor form. The first is to let the water vapor pass through the assembly from the inside out and from the outside in. This type of wall assembly is called a "flow-through" assembly and can dry to both sides.
- The second is to locate a distinctive vapor control layer to retard the flow of water vapor into the wall assembly from either the inside or from the outside. This type of assembly is called "vapor control layer" assembly. The most common location for a vapor control layer is on the inside "warm in winter" side of the thermal insulation.
- The third is to control the temperature of the surfaces where condensation is likely to occur by raising the surface temperature with insulation. The most common method of achieving this is to use rigid insulation on the exterior of assemblies. This type of assembly is called "control of condensing surface temperature" assembly.

When rigid insulation is added to the exterior of the structural sheathing, the interior surface temperature of the structural sheathing is increased since the insulation keeps the sheathing warmer. By raising the temperature of the condensing surface of interest sufficiently, condensation from interior water vapor migrating into the wall assembly does not occur. This allows assemblies to be constructed in cold climates without interior vapor control layers. The building codes recognize this and provide guidance on the minimum thermal resistance values of rigid insulation required to control condensation, when Class I and II vapor retarders are replaced with Class III retarders in specific regions."

"Table 5 is information taken from Table R601.3.1 Class III Vapor Retarders of the 2009 IRC and Table R702.7.1 Class III Vapor Retarders of the 2012 IRC and provides guidance for thermal resistance values to control condensation for Climate Zones 5, 6, 7, 8 and Marine 4."

Climate Zone	Framing Rigid Insulation	Minimum R-Value
4C	2x4	2.5
40	2x6	3.75
5	2x4	5
3	2x6	7.5
6	2x4	7.5
· ·	2x6	11.25
7/8	2x4	10
	2x6	15

Table 5. Thermal resistance values to control condensation for climate zones 5, 6, 7, 8 and marine 4 from (2009 IRC and 2012 IRC).

Checklists



ENERGY STAR Certified Homes, Version 3 (Rev. 07) Water Management System Builder Checklist 1,2

History Addresse. City	Date	Jip Cen	-	_
(, Water Microgori Dim and Foresticitors	Mark	Budden Verified	Rose	m
1.1 Fefo sints, point pasts, with, and diveways disped 2.0.25 in per 1 away from home to edge of confede of 10.1, which en is less.	D.	-01	D	1
) 2 Suck-III has been temped and final grade slaped ≥ 0.3 in, per fill away from home for ≥ 10 ft. Seq. Population to abendation.	D	ū.	D	=
1.3 Capillary break beneath oil staty in p. platt on grade flavorous stats entert proviouses stats using within 2.6 mlg only statement heating, lapted 0-12 is, or 2.1 in estimated projections mediation with to page 1.	ped D	п	D	
1.4 Copillary Small of all crawlopese flows paints 5.5 mil patrethylene electing lapped 8-12 in . 8 include:	d samp over of	the follows	era-era	-
TAT Reset between a concrete slab CR.	- I - D	0	10	L
1.4.1 Lappeling earth and or pier and factored with faming strips or enabled 109.	- 2	-	1 5	F
14.1 Secured in the ground at the periodic using states.	D.	-	D	t
1.5 Exhinit surface of below yeaths walls of humaniness 6 universell of wise-seas flushed as follows: in Porparated controller measure; if a material consoler time. In this will claims providing certains b) For world hamed walls, both with publishers and adhesive or other approached varieties recording.	а	ú.	D	
1 f. Charu 1 supor calurder rect incluited on litteries side of all permeable inquisition in set. below-grade wall	6 D		D	1
1.7 Sump jump covers mechanically attached with full gasket peak or equivalent.	D	- 0	0	1
1.10 Peain the inelation at the conscious either of horizons of basement and provide one walls, with the true of the stand the standard that bottom of the conscious each or creating are their. Death the curronness with a fall file of the machinet or steem growed and will grow to type fully engaged with falter circh. Death the less stronglished distribution to calcular grade playsifely on to a surray page.	W 75	ū	D	
2. Water-Managed Wall Assembly				
2.1 Yashing at bottom of extensi walls with were folias included for massing remort and were screen to should study contents, or equivalent drawage system.	2	-12		1
2.3 Fully builted confirmant findings place beliefs saletin melting that kips over function in term 2.1 and fully assess at all particulation. Additional bond-front distinguisplines hope growthal behind all disposal audition-functional majority studiety and properties."		(0)	0	1
2.1 Winter and door openings laft/ fastest. 1	2	-0	D	F
1. Witter-Managed Roof Assembly				П
3.1 Skip antitich-cut flacking at all rect-wall interventions extending 2 A* in wall parties above tool duple and missing state with makings plane above, but I color flacking at all copt penetrations.	2	Æ.	D	1
3.2 For home that don't have a stat-overall foundation and do have manimize or coffagnitionsin, get 8 demonstrate provided that empty to lateral polyel that decharges water to doubly feel grade of 5 ft now foundation, or to anticeptung continuent system not connected to the foundation that is system if that harpes water 3 to 1. Your foundation. See Paintain for abstraction 3 compaters. 19.	8	c	В	
3.3 Self-enting bilannicus membrane or regulating at all valleys & roof deck penetrations."	25	-0.	0	1
3.4 is 2000 IECC Climate Zones 5.6 higher, self-pealing bituminous membrane or equivalent over should all saves from the edge of the roof line in 5.2.6 up not desty from the interior plany of the extents mail.		G	0	1
4 Water-Altrigad Building Materials		-		
4.1 Walnto-oil capet (c) installed within 2.1 ft of times, had, and showers	1.0	0	D	T
4.2 Cement board or equivalent moisture-resolant backing ordered installed on all such behind but and store endourses compared of the or parel exercises with cautiled (brisis, Pages Pacel Backetboar shall not be upped.)		0	0	
4.3 in Warm-Humil steraine. Class 1 yapps introders not installed an the interior side of an generality mutuality in allowing sets walls, except at shown entitled male. ³	10	ė.	D	1
4.4 Supting mamula with visible upon of halos ramage or most not installed or allowed to remain."	170	-0.1	D	1
# 2 Framing members 4 insulation products having high member continue or endozed (e.g. with throad	F 0	0	0	1
Balter Styrius De				
(Bulder from comparing Bulder Chessissis in an entropy, mutaget for views that are chessed in the filater View Rater Section 8		ary)		

NOTES.

Dische by hones persisted parting \$00/29/3

ENERGY STAR Certified Homes, Version 3 (Rev. 07) HVAC System Quality Installation Rater Checklist 1

terra historia City (Italia	Zip Cod	-	-
. Review of HVAC System Quality Installation Community Checklist 1	Mint	Verified	in
1 MVAC System Quality mutufation Contractor Chartest compiled to in ordinary and emission in records, along with documentation or versitions of system (1.2. fluid tract actualized (2.1) and AMV (antificial (2.1)) of 2. Person the distinguist particular of the MVAC Contractor	- 0	II.	0
(Cortrapin Crecklid ten é indicated is parenthem)			_
1.2.1 Outdoor design hereuvalures (2.4) are equal to the FR and SPR-ACCA Miscuss 3 design temperatures in contractor-designated design iscultor."	3	3	2
1,2.2 Home orientation (2.5) enalshes orientation of rated home	I I		13
1.2.5 Humber of Scruppints (2.6) equals number of occupants its raiset frame."	0	0	10
1.2.4 Constituted floor sites (2.7) is within £10% of constituted floor area of raise flores	0.	0.	1
12.5 Window weak (2.6) is within \$10% of calculated wholes were of raped forms	- 3		1
1.3 ft Predominant Window DHDC (2.5) is within 6.1 of predominant value in value home."	- 2	- 2	13
1.17 United lated spoting respects (3.6) exceeds design latent heat gain (2.12)	- 0		I
1.2 Si Called sensible cooling capacity (2.5) exceeds design annalitie head gain (2.12)	12		1
1.2.9 Listed talls toping closeth (3.10) is 95-115% or 95-125% to Heat Purgo in Climate Zones 4-5) of dep total heat gain (2.14), or can control state	gn 13	9	1
1.2.10 HVAC in applications and model numbers on outsided equipment. Contractor Chaudian (3.1, 9.2.5.1), on Anth confidence or DDM catalog data all match. ¹	2	0	1
1.2.11 Uning reported legad in a (6.3) or enalism file of 5) processes common drug term endure (see deforms endured processes from the compensation of the compensa		o	1
1.2.12 Calculated subscribing (7.1 minus 6.4) value is within £2.7 of the regarded larged lawyer stars (7.2) or calculated superficial (6.4 minus 7.5) value is within £5.7 of the regarded larged interpretation (7.7).	0	0	1
3 Raise-renfed supply 6 return duct static pressure s 11ths of corestion values (6.), 5.41	- 0	-0	13
4 Commission prepared belanying report indicating the room came and design airflow for each supply and return in for records in addition. That individual room airflows measured and documentation between report through or			
1.6 Y Minimum d and disconnected by contractor (10.5.4). CR	1.0	- 12	1
1 4 2 Maryumid by Rater same Berlich 8643 of the Maritimpe Industry featured HERS Standard, Massamente Plate: 2 vertical by Rater to the witter the greater of 2 20th or 25 CFM of design airflow (10 1 2)	illy a	0	1
2 HVAC contestor halds crecentain recessary to complete the HVAC System QI Contractor Checken."	- 0	0	1
Deat Quality Installation Applies to All Hausing, Cooling Visioning Estimate and Princips Respond	Darry."	-	
1 Consumos and making of dustrook completed willout lands on charg bases."	10	1 -0	T:
2 No ensures valed or imperi Sociale Bullion (1)	0	3	tá
3 Pleibe duck in unconfilmed space not initialed in certifier unailer than onlier and dismover in confilmed space not initialize to certific smaller than hims duck dismoter.	10	a.	T
C Florida ducts supported at intervals as recommenting by mitrodrat a distance of t	-0	- 0	1
2.5 Subtres cavities not used as supply of refure district unions they need form \$2,3% 4.1 and 4.7 of this Checks	m C	-2	t
8 MYAC date, carries used as date, and conducting tries and cates may pass propertionary though enter with but shall not be not within extensive water crimin of time 5-5 conference modellars is provided to extensive of the carrier, along with an interior and extensive ablantar phase required by the Thermal Englishes System Ru- Descale.	ner Hill m	d	-
** Quantity & location of supply and return dust (similarity makin scrittardo balancing report "		-0.	1
2. Self-cont presume-basiness using any construction of transfer critic beng stacks. Sede and must stack upon present stacks of the provide 1 set in of the area quering as 1 CPA of supply at as reported on the contraction provided habitaping report only unity and realize must are provided habitaping report only unity and additional provided by the property of t	1 3	3.	1
Dust Insulation - Applies to All Housing, Cooling, Supply VerMinters, and Pressure Basing Dusts	T.A.		
t All strymbles to both their promitioned ignorable makers	- 12	3	13
C. Processive Firm Supply ducts in proceedings after flow insulation; 8-5 Frommany Form Supply ducts in expenditured offer have equipment; 8-6	0	13.	1
3.44 ofter capty dath, and all return decid in occumilated space have insulation (; 11-6)	10	-2	t

Checke by horses demined parting \$00/28/3 Revised \$01/08/0

The openitorations in the Checket are treatment to hear regrow minimax control in one-house compared with remote traff to recommendate Housest Times relates a size cannot proved all minimate profilems. This countries having poes is pre-finding sides or pulled usualized in minima and originate impact trapped from processors of this Checket's specified fraction.

Checklists



ENERGY STAR Certified Homes, Version 3 (Rev. 07) HVAC System Quality Installation Contractor Checklist.

Hara Address	Oby:	State	- 0	p Code:	
System Description *	Cooling system for turns	may make their	TYMEDM	0	
1, Whole Suitiling Michaelcal Verificities Design *		Summer Vertilate	Vereing*	-60	
1.1 Verifiation cyclem installed that have been designed to meet ADPRAS 62 2-2010 requirements including that not limited to requirements in terms (2-1.5).			2	а	54
7.2 Vertibutes system sizes not utilize as totake slick in the retian rate of the MVAC system under the system is despited to operate intermittently and authorizedly leaved to a time and to reserve outdoor as inflate when not in use (e.g. microized designs).				ū	-
1.3 Decimentation is attached with new of each vertication syste.	thatox system type, brance, attentiones, and figur	mey and markets	d		1
	ent. 6 enhaust fana designent to operate danley all o	respirable Ference	- 5	- 0	- 5
1.5 (present exemitionly-pressing a least storage day and a least 10%	risde trause verifiation system designed to automal	caty operate at	1.0	п	0
2. Familing & Chooling System Designment of home or season, archery	p ¹⁰ - Epotence and in the diagnosis before a distriction, condense for any excite and plan process of \$5.00% is less that got notice to	mined entere perio	for insuring	THE CORP.	er re
	Married JvB III 2009 ASHRAE III Oliver		0	П.	
2.3 Suid Senigs Melbud	C Married C: D Other			- 0	D
2.5 Squipment Senicion Restrict.			0	D.	- 14
I if Outdoor Design Temperatures " U		7	. 0	12 -	-
2.5 Decembers of Rated Home (e.g. N.	ett make				100
2.6 Number of Occupants Serveliky S	polent. ¹⁷	1.0	D	0	104
2.7 Conditional Roug Area in Railed Ho	tori	Dig FI.	0	- 0	1
2.5 Window Area in Raind Home		Se fil.	- 0	0	10
2.0 Redominant Window SHGC in Rail	ad Home		- 2	- 0.	-
2 to infliguing Bale in Rafed Home 11	Surrey Witter	W	- 0	- 17	-
2.11 Mechanical Vertication Tale in Tal		CFM*	- 0		110
2.13 Design Laters Heat Gare		STIM	- 0	0.	
2 13 Design Simplife Head Gain		GTU6-			-
2 18 Design Victor New County		ation .	0		10
2.15 Design Tidal Heat Lone		ATLW:	0	- 12	
2 Michaelm Airlow		CFU	0		1
2 17 Design Duct State Presents "			_		-
		in Water Croums	- 0		12
2 (A Full Load Calculations Report Atta				п.	1
1 Selected Cooling Equipment, If (Costing Equipment to be installed				-
5 t Condenser Manufacture & Model	And the	-	- 2	0	- 5
3 I Eyaputako (Fan Col) Manufadurer 3 3 AMR) Palemore B. 10	Children		6		1 5
and the state of t		to the second of		- 12	1
2 6 Lister Difficiency	W D'ordune Cote		- 0		10
7 f Memory Smike Type DT			- 0	0	1 0
3 6 Haltysraft Typik					1 2
	set Evente (KN/KN/ C Ohe		- 0	II.	1 6
3.4 Getral Gye, Laked Capacity at Dass		ETUN:	0	12	- 6
1 & Listest Own Sensible Capacity at De		ATUM.			1 0
5 10 July Sys. Total Capacity of Design	te 5 di < Designi Lateri Heat Gon (Value 2 12) 5M		D	_	+-
serifed exhansiter inclaimed		2.000	0	12.	Œ
reminal size 4.75	2 10s in 65-115% of Designs Total Head, Gain (Value	a 141 or neet	- 12	ū	2
3 13 AHR CHARLES Attacher			- 0	- 0	E
4, Selected Heat Pump Equipment					
4 F AHR Listed Efficiency	HSPF in Ground-SourceCO>		0	0.	1 0
4.0 Performance of 17°F. Casady_	STUIL Efforms 009 T				1.0
4.3 Performance of 47°E. Capacity	STUR Efficiency COP 1			П	- 12



ENERGY STAR Certified Homes, Version 3 (Rev. 07) Thermal Enclosure System Rater Checklist

Harne Address: Oty: Stat	_	Jip Carte	-	_
1. High Periormanos Perestration	Correct	Suite.	Paint.	n
1.1 Processive Part. Semination shall meet to exceed ENCROY STAR repairments	0	σ.	E	3
1.2 Promonance Pain Pervalishment in exceed 2009 (500 regardents)		Œ.	D	3
2. Quality-irretailed insulation	-			-
2.1 Calley soil floor, and shit inquisitor levels shall comply with one of the following options:				
2.1.1 Mark or assured 2005-ECC levels 313 OR:	10	- 0	0	10
2.1.2 Astronomy 192% of the total UA resulting from the U-fasting in 2009 (EGC Table 402.1.3.				
encluding finestration and per publishes in Funtatio 24. ArtiC hone shall softleve a SPS in the infill atom rate in Exhibit 1 of the Hallomal Program Requirements. ⁴²		а	п	0
2.3 All ceiting will from and dath condition shall actions IEEE/ET-defend Grade Foreightern or, alternatively. Small I for Introduce that condition a large of continuate air impermental smalling a P-2 in Chinada Zimon 1 to 4 2 8-5 to Disnata Zimon 5 to 4.	×	a.	q	9
1. Fully-Aligned Air Burriers*				
• At interest or enhance professings or climate 2 mes U.7, at interior surface of cellings in Chinate 2 there is stope of all the same in All this contract using a cell of 20% and interior to the All height of the interior to the All this cellings are attributed by the cellings of t	states i distant t	nchale a.b.	itte in ev	
311 Walk berned slowery and sides	1 %	10	10	3
511 Wale being trevery and nes	0	- E	Ğ	-
315. Was tend depices 315. Alic iros vols	5	- 0	0	-
314 Stylett shall calls	15	-	- C	- 6
	1 5	0	0	-
515 Wall affeiting part into	15	- 0	1 1	-
		-		
5.1 F Dysitie wals	0	D.	D	.5
1 E Gasapa rim / band) pat addition purcellinear space	- 8	0	0	5
S.F.D. All other animior walls.	- 42	, d,	D	-5
52 Resi	1 10	-	1 -	-
3.2.1 (flor above parage	- 2	П.	0	-5
5.2 2 Curtimoret fices 5.3 2 Thur whom unconditioned biomered or unconditioned graving item	0	0	0	0
53 7 Year secon unconditioned basement of unconditional convenience 13 College **	-	(44)	1 10	
3.3.1 Oroped ceiling / sofft below controllined affic	1-	- 0	1 -	-
		0	0	- 6
3.1.2 At one unlings 4. Reduced Thermal Bridging		- 4	14	-
	_		1	_
4.1 For instituted unitings with all to space all rise (i.e., non-culterralized). Or ide 1 institution entered to the challe due of the obtain wall below all these legals: G2.1-5 > 3-21, G2.6-6 > 3-3-6.0.	3.	12	п	10
4.2 Fm vision on grade in C2.4 and Alphen. 2009 of stable single resoluted to ≥ R+E at the pleptin operated by the 2005 CDC and arguest with thermal boundary of the water 1.	.0	0	0	
4.3 Industrial Several habit grantomer of g. HVMC platforms, workways (2.5-2) in G2.5-4. 2-4 lbt in G2.5-6.		п.		13
4.4 Reduced Nermal bridging at above glade water replanting conditioned from unconditioned space (rimiting Schooling replane).	tard in	to exemple:	d) wing i	200
# 4 1 Continuous right haulation. Invalidant solving, or combination of the two 2 % 3 in Camele Zones 1 to # 2 % 5 in Climate Zones 5 to 8 ^{(4) 1 (4)} OH	8	0	D	=
4.4.2 Shuthral registed Parels (SIPs) * OR	п.		- 12	-52
# 4 5 Houldest Groupes Forme (ICFe) 17, OR	D.	0.	. 0	D
4.4 + Osuble-wall furnity ** Off.	- 0	D -	- 12	-10
4.4.5 Advanced families studied all of the familia beaver				
A 4 Ss AN commers inscription (PHI fc within 1 AND)		α.		- 5
4.4 Sh At Sanders atoms sindows & drove brainfaled 2 P-1 for 2nd making in explosived early width and 2 P-5 to all other assemblies (e.g. with 2)6 hardings * AMD	- 13	Œ.	0	3
A 6 St Training named at an apathon it dispre to some page of king study, play some page of pick study per wrentow opening to except the header and sig **, AND	Ω	п	п	=
4.9 St All plean? exercis will intersection inscales to the same it value to the rest of the morns wat " AND.	D.	0	, a	2
4 4 Se Minimum that specing of M in init for 30.4 framing in all Climate Zones and in Climate. Zones 5 through 6, 24 in our for 2x6 framing ¹¹	. 0	п	2	2

The state of the s